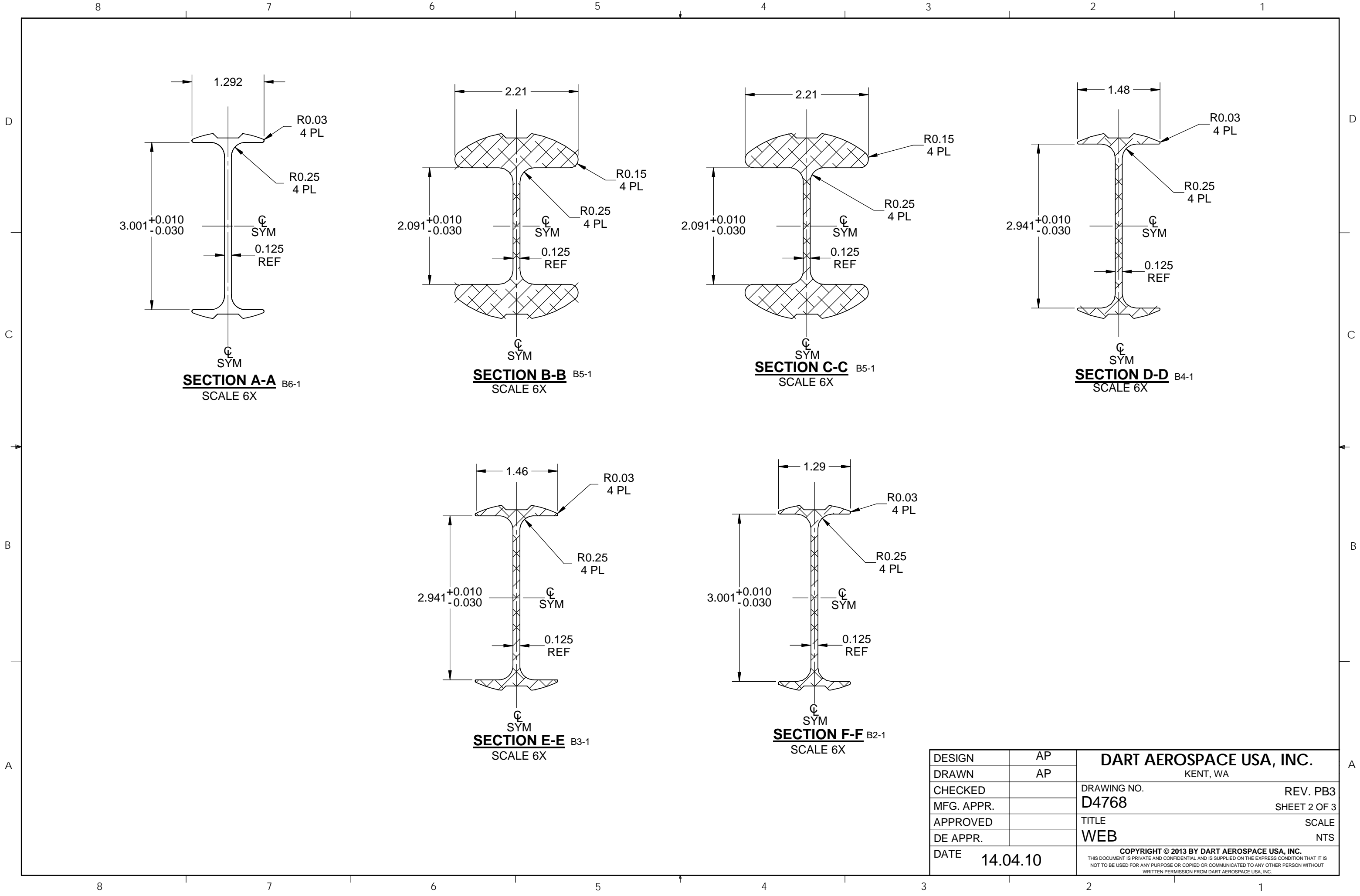


NOTES:

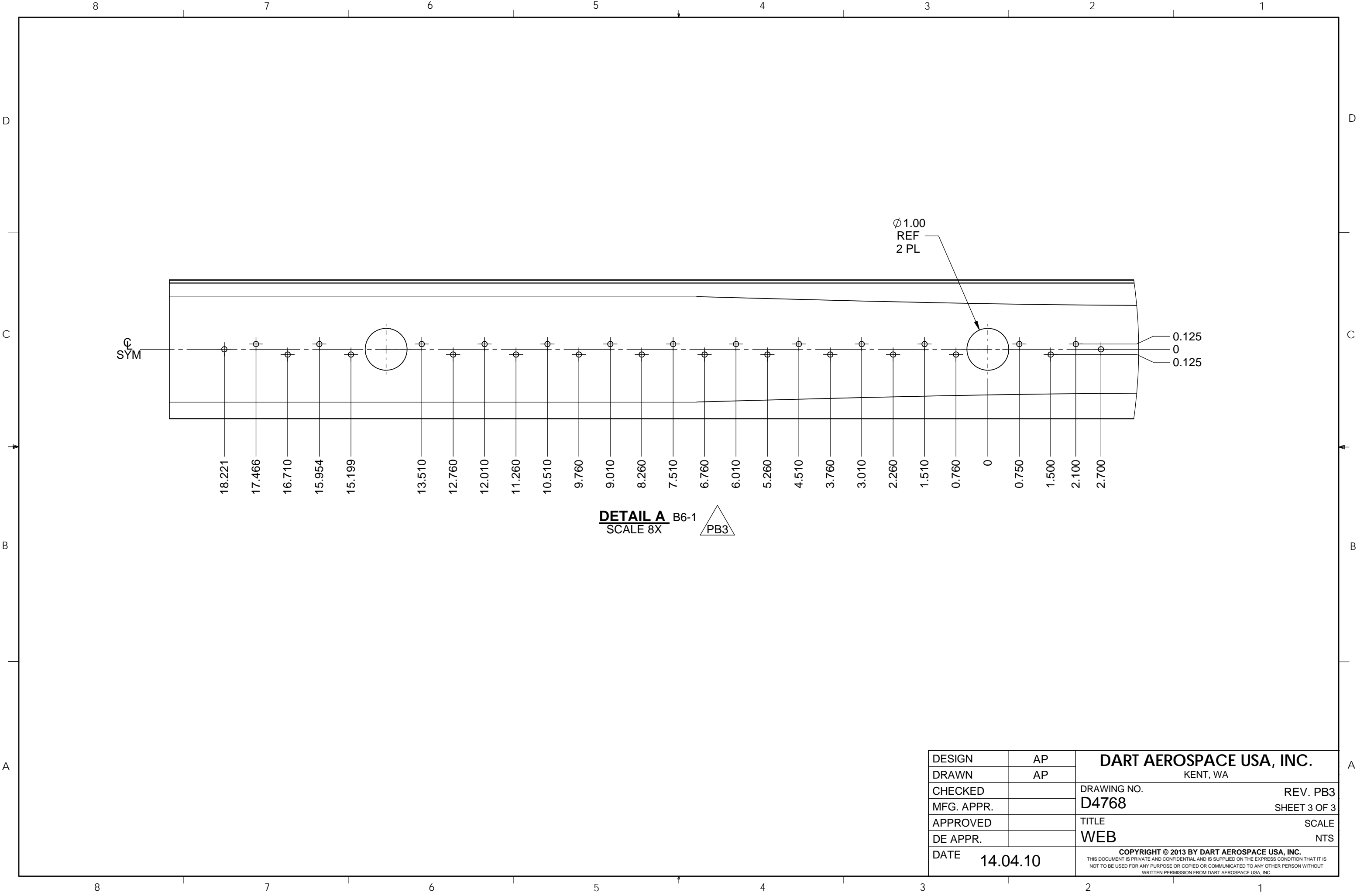
- 1) MATERIAL: MAKE FROM D4688-1-113 EXTRUSION
  - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: NONE
  - 7) WEIGHT: 13.35 lbs
  - 8) REMOVE MACHINING EDGES ON THE WEB AROUND THE LOCATION OF DOUBLER INSTALLATION (DETAIL A).
- ALL GEOMETRIC TRANSITIONS SHOULD BE SMOOTH.

PRELIMINARY PB3  
(14.04.10) A.P.

PB3	AFT BEND DOUBLER RIVET HOLES MODIFIED TO MATCH NEW D4926-1/-2 DOUBLERS	AP	14.04.10
PB2	MODIFIED DETAIL G ON SHT 3, REDUCED OVERALL LENGTH OF PART, PART IS NO LONGER SYMMETRICAL, 23 PL WAS 24 PL (D2-1), REMOVED NOTES ON SHT 2	AP	14.01.14
PB1	ADDED DETAIL G ON SHT 3	AP	13.08.08
A	NEW ISSUE	AP	13.02.13
REV.	DESCRIPTION	BY	DATE
DESIGN	AP	<b>DART AEROSPACE USA, INC.</b> KENT, WA	
DRAWN	AP		
CHECKED		DRAWING NO.	REV. PB3
MFG. APPR.		<b>D4768</b>	SHEET 1 OF 3
APPROVED		TITLE	SCALE
DE APPR.		<b>WEB</b>	NTS
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DRAWN	AP		
CHECKED		DRAWING NO.	REV. PB3
MFG. APPR.		<b>D4768</b>	SHEET 2 OF 3
APPROVED		TITLE	SCALE
DE APPR.		<b>WEB</b>	NTS
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MFG. APPR.		D4768	SHEET 3 OF 3
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